Sumo Softening System

Design Specifications
Flow Rate @ 15 psid ........................................... 9 gpm
Flow Rate @ 30 psid ........................................... 10.5 gpm
Pressure Range ........................................... 25 – 125 psi
Temperature Range ........................................... 35 – 120 °F
Free Chlorine ........................................... ≤ 1.0 mg/L
Compensated Hardness ........................................... ≤ 20 gpg
Iron (ferrous) ........................................... < 0.5 mg/L
Iron (ferric) ........................................... < 0.01 mg/L

System Components
Media Vessel (Qty.) Size ......................... (1) 7” x 13”
Media Vessel Construction ...................... Wrapped Polyethylene
Empty Bed Volume ...................................... 0.22 ft³
Media Type .................. Non-Solvent, Fine Mesh Cation Resin
Media Volume (per tank) ...................... 0.22 ft³
Total Bed Depth ...................................... 13”
Free Board ......................................................... None
Riser Tube ........................................... 1.05” ABS
Upper Distributor ...................... 0.007” Slots, Cone Type
Lower Distributor ...................... 0.007” Slots, Cone Type
Regeneration Control ......................... Volumetric
Service Flow ......................................................... Uplow
Regeneration Flow ......................... Downflow
Regeneration Type ......................... Countercurrent
Hard Water By-pass During Regeneration ................ Automatic
Salt Capacity (Pellet) ......................... 50 lb.
System By-pass ......................................................... Push/Pull

Connections
Inlet / Outlet Connections ......................... Custom Adapter
Drain Connection ...................... 0.5” Quick Connect Tubing
Brine Line Connection ................ 0.375” Quick Connect Tubing
Brine Tank Overflow ...................... 0.625” Tubing Barb
Power ......................................................... None

Part Numbers
Sumo, Including External By-pass ................ 15301

Dimensions and Weight
Height ......................................................... 19.4”
Width ......................................................... 9.3”
Depth with By-pass ...................................... 18.7”
Shipping Weight ......................................... 33 lbs.
Operating Weight ........................................ 66 lbs.

Regeneration Specifications at 35 psi
Offline Time during Regen Cycle ................ 11 minutes
Total Regen Cycle Time ......................... 12 minutes
Total Regen Volume .................................. 6.6 gal.
Salt Used per Regen ........................................... 0.45 lbs.
Salt Dose ......................................................... 2 lbs./ft² resin
System Capacity ........................................... 1,800 grains
Backwash Flow Rate ...................................... 1.0 gpm

Meter Adjustability
Dial Setting/Hardness............... Gallons Between Regeneration
A / 4 gpg ........................................... 395 gal.
B / 6 gpg ........................................... 260 gal.
C / 10 gpg ........................................... 172 gal.
D / 12 gpg ........................................... 125 gal.
E / 15 gpg ........................................... 99 gal.
F / 20 gpg ........................................... 73 gal.
G / --- ........................................... 47 gal.
Minimum Gallon Adjustment ......... 5.2 gal.
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Operating Profile
The softener shall remove hardness to less than 1 grain per gallon as CaCO₃ when operated in accordance with the operating instructions. The system shall provide soft water using a simplex (single tank) configuration. System regenerations shall be initiated based on gallons processed. The adjustable meter shall allow regenerations to be set within 5.2 gallon increments.

Regeneration Control Valve
The regeneration control valve shall be top mounted (top of media tank), and manufactured from non-corrosive materials. Control valve shall not weigh more than 4.4 lbs. Control valve shall operate using a minimum pressure of 25 psi. Pressure shall be used to drive all valve functions. Control valve shall incorporate five operational cycles including: service, brine draw, slow rinse, fast rinse and brine refill. Service cycle shall operate in an upflow direction. The brine cycle shall flow downflow, providing countercurrent regeneration. Control valve shall contain a fixed orifice eductor nozzle and a backwash flow control. The control valve will allow the by-pass of untreated water to service during the regeneration cycle.

Media Tanks
The tanks shall be designed for a maximum working pressure of 125 psi and hydrostatically tested at 300 psi. Tanks shall be made of polyethylene and reinforced with a fiberglass wrapping. Tank shall have a 2.5 inch threaded top opening. Tank shall be NSF/ANSI 44 approved. Upper and lower distribution system shall be of a cone slot design. Distribution system shall provide even distribution of regeneration water and the collection of processed water.

Conditioning Media
Each softener shall use strong acid, high capacity cation resin having a minimum exchange capacity of 30,000 grains/ft³ when regenerated with a salt dose of 15 lbs./ft³ of media. The media shall be solid, of a proper particle size and shall contain no plates, shells, agglomerates or other shapes that might interfere with the normal function of the water softener.

Brine System
A combination salt storage and brine production tank shall be manufactured of corrosion resistant, rigid polypropylene with an acrylic lid. The brine tank shall have an internal brine well chamber to house the brine valve assembly. The brine float assembly has one fixed salt setting and shall provide for a shutoff to the brine refill. The brine tank shall include a safety overflow connection to be plumbed to a suitable drain.